

## TECHNICAL DATASHEET

# LLDPE Q224

### PRODUCT DESCRIPTION

**Q224** is a linear low density polyethylene copolymer injection moulding grade with a narrow molecular weight distribution. It has been typically designed to have good low temperature toughness, stress crack resistance (ESCR) and gloss.

### TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES</b>			
Density	924	kg/m <sup>3</sup>	ASTM D1505
Melt Flow Rate (MFR)			
at 190°C and 2.16 kg	20	dg/ min	ASTM D1238
<b>MECHANICAL PROPERTIES</b>			
<b>Tensile test</b>			
Stress at yield	12	MPa	ASTM D638
Secant modulus at 1% elongation	315	MPa	ASTM D638
Strain at break	450	%	ASTM D638
Stress at break	8.5	MPa	ASTM D638
Izod impact notched at 23°C	540	J/m	ASTM D256A
Hardness Shore D	55	-	ISO 868
ESCR (100% Igepal CO-630), F50	24	h	ASTM D1693B
<b>THERMAL PROPERTIES</b>			
Brittleness Temperature	<-75	°C	ASTM D746
Vicat Softening Temperature (at 10 N (VST/A)	94	°C	ASTM D1525

### TYPICAL APPLICATIONS

**Q224** is typically used for injection moulding of large items where high flow and fast cycles are required such as housewares, trash cans, automotive parts, lids, and large industrial containers.

This product is not intended for and must not be used in any pharmaceutical/medical applications.

LINEAR LOW DENSITY  
POLYETHYLENE  
Q224

# Qualitene<sup>TM</sup>

ENABLING A SUSTAINABLE FUTURE

## PROCESSING CONDITIONS

Typical moulding conditions for **Q224** are:

Material temperature: 193 - 232 °C (380 - 450 °F)

Mould temperature: 5 - 30 °C (40 - 85 °F)

## STORAGE AND HANDLING

Polyethylene resin should be stored in a manner to prevent a direct exposure to sunlight and/or heat. The storage area should also be dry and preferably do not exceed 50°C. Qualitene would not give warranty to bad storage conditions which may lead to quality deterioration such as colour change, bad smell, and inadequate product performance. It is advisable to process PE resin within 6 months after delivery.

LLDPE  
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