

TECHNICAL DATASHEET PPHOMO Q520L

PRODUCT DESCRIPTION

Q520L is specially developed for tubular water quenched blown film applications with suitable dosage of slip and antiblock additives.

Films produced using Q520L has the following features:

- Consistent processability
- Good optical properties
- High melt strength
- Excellent runnability on bagging and sealing machines

TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Melt Flow Rate (2.16 kg at 230°C)	10	g/10 min	ASTM D 1238
Density @ 23°C	905	kg/m ³	ASTM D 792
Tensile Strength at Yield	35	MPa	ASTM D 638
Tensile Elongation at Yield	10	%	ASTM D 638
Flexural Modulus (1% Secant)	1600	MPa	ASTM D 790A
Notched Izod Impact Strength @ 23°C	23	J/m	ASTM D 256
Rockwell Hardness, R-Scale	102	-	ASTM D 785
Vicat Softening Point	155	°C	ASTM D 1525B
Heat Deflection Temperature @ 455 KPa	105	°C	ASTM D 648

APPLICATIONS

Q520L can be used for producing garment, textiles, magazine covers, and for food packaging.

PROCESSING CONDITIONS

Average extrusion temperature range may be kept at 205 - 215°C

